

Garant

Indexable insert for turning VC.T 160404, for medium machining, Grade: HB7140-2

**Order data**

Order number	261458 HB7140-2
GTIN	4067263329930
Item class	21G

Technical description

Main application	M
ISO code indexable insert	VC.T 160404
Coating	coated
Tool material	Carbide
Number of changes/inserts	2
Corner radius	0.4 mm
Tolerance	M
Chip breaker	VM
Feed f	0.1 - 0.4 mm/rev.
Grade	HB7140-2

Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Cutting speed v_c main application	60 - 200 m/min
Type of product	Indexable insert for turning